

UNIT – IV

Governors: Types of governors - Watt, Porter and Proell governors. Spring loaded governors – Hartnell and Hartung with auxiliary springs. Sensitiveness, isochronisms and hunting – stability – effort and power of the governors.

Balancing : Balancing of rotating masses- Primary, Secondary, and higher balancing of reciprocating masses. Analytical and graphical methods. Unbalanced forces and couples. Examination of “V” and multi cylinder in-line and radial engines for primary and secondary balancing- locomotive balancing – Hammer blow – Swaying couple – variation of tractive effort.

UNIT – V

Vibrations: Free Vibration of mass attached to vertical spring – Transverse loads – vibrations of beams with concentrated and distributed loads. Dunkley’s method – Rayleigh’s method. Whirling of shafts – critical speed – torsional vibrations – one, two and three rotor systems.

Text Books:

1. Theory of Machines /S.S.Rattan / Mc Graw Hill.
2. Theory of Machines /Sadhu Singh/ Pearson

Reference Books:

1. Theory of Machines and Mechanisms/ Joseph E. Shigley / Oxford
2. Theory of Machines / Rao J. V. Newnes

ME401ES: FLUID MECHANICS AND HYDRAULIC MACHINES

B.Tech. II Year II Sem.

L T/P/D C
4 1/0/0 4

Course Objectives: The objectives of the course are to enable the student;

1. To understand the basic principles of fluid mechanics
2. To identify various types of flows
3. To understand boundary layer concepts and flow through pipes
4. To evaluate the performance of hydraulic turbines
5. To understand the functioning and characteristic curves of pumps

Course Outcomes:

1. Able to explain the effect of fluid properties on a flow system.
2. Able to identify type of fluid flow patterns and describe continuity equation.
3. To analyze a variety of practical fluid flow and measuring devices and utilize fluid Mechanics principles in design.
1. To select and analyze an appropriate turbine with reference to given situation in power plants.
4. To estimate performance parameters of a given Centrifugal and Reciprocating pump.
5. Able to demonstrate boundary layer concepts.

UNIT - I

Fluid statics: Dimensions and units: physical properties of fluids- specific gravity, viscosity, and surface tension - vapour pressure and their influence on fluid motion- atmospheric, gauge and vacuum pressures – measurement of pressure- Piezometer, U-tube and differential manometers.

UNIT - II

Fluid kinematics: Stream line, path line and streak lines and stream tube, classification of flows-steady & unsteady, uniform & non uniform, laminar & turbulent, rotational & irrotational flows-equation of continuity for one dimensional flow and three dimensional flows.

Fluid dynamics: Surface and body forces –Euler's and Bernoulli's equations for flow along a stream line, momentum equation and its application on force on pipe bend.

UNIT - III

Boundary Layer Concepts: Definition, thicknesses, characteristics along thin plate, laminar and turbulent boundary layers (No derivation) boundary layer in transition, separation of boundary layer, submerged objects – drag and lift.

Closed conduit flow: Reynold's experiment- Darcy Weisbach equation- Minor losses in pipes- pipes in series and pipes in parallel- total energy line-hydraulic gradient line. Measurement of flow: Pitot tube, venturi meter, and orifice meter, Flow nozzle

UNIT - IV

Basics of turbo machinery : Hydrodynamic force of jets on stationary and moving flat, inclined, and curved vanes, jet striking centrally and at tip, velocity diagrams, work done and efficiency, flow over radial vanes.

Hydraulic Turbines : Classification of turbines, Heads and efficiencies, impulse and reaction turbines, Pelton wheel, Francis turbine and Kaplan turbine-working proportions, work done, efficiencies , hydraulic design –draft tube theory- functions and efficiency.

Performance of hydraulic turbines: Geometric similarity, Unit and specific quantities, characteristic curves, governing of turbines, selection of type of turbine, cavitation, surge tank, water hammer.

UNIT - V

Centrifugal pumps: Classification, working, work done – barometric head- losses and efficiencies specific speed- performance characteristic curves, NPSH.

Reciprocating pumps: Working, Discharge, slip, indicator diagrams.

TEXT BOOKS:

1. Hydraulics, fluid mechanics and Hydraulic machinery MODI and SETH.
2. Fluid Mechanics and Hydraulic Machines by Rajput.

REFERENCES:

1. Fluid Mechanics and Fluid Power Engineering by D.S. Kumar, Kotaria & Sons.
2. Fluid Mechanics and Machinery by D. Rama Durgaiah, New Age International.
3. Hydraulic Machines by Banga & Sharma, Khanna Publishers.

All JNTU World
Get The Most Out Of Imagineering

ME404ES: MACHINE DRAWING

B.Tech. II Year II Sem.

L T/P/D C
2 0/0/4 4

Pre-requisites: Engineering graphics

Course objectives: To familiarize with the standard conventions for different materials and machine parts in working drawings. To make part drawings including sectional views for various machine elements. To prepare assembly drawings given the details of part drawings.

Course Outcomes:

- Preparation of engineering and working drawings with dimensions and bill of material during design and development. Developing assembly drawings using part drawings of machine components.
- Conventional representation of materials, common machine elements and parts such as screws, nuts, bolts, keys, gears, webs, ribs.
- Types of sections – selection of section planes and drawing of sections and auxiliary sectional views. Parts not usually sectioned.
- Methods of dimensioning, general rules for sizes and placement of dimensions for holes, centers, curved and tapered features.
- Title boxes, their size, location and details - common abbreviations and their liberal usage
- Types of Drawings – working drawings for machine parts.

Drawing of Machine Elements and simple parts

Selection of Views, additional views for the following machine elements and parts with every drawing proportion.

1. Popular forms of Screw threads, bolts, nuts, stud bolts, tap bolts, set screws.
2. Keys, cottered joints and knuckle joint.
3. Rivetted joints for plates
4. Shaft coupling, spigot and socket pipe joint.
5. Journal, pivot and collar and foot step bearings.

Assembly Drawings:

Drawings of assembled views for the part drawings of the following using conventions and easy drawing proportions.

1. Steam engine parts – stuffing boxes, cross heads, Eccentrics.
2. Machine tool parts: Tail stock, Tool Post, Machine Vices.
3. Other machine parts - Screws jacks, Petrol engine connecting rod, Plummer block

4. Simple designs of steam stop valve, spring loaded safety valve, feed check valve and air cock.

NOTE: First angle projection to be adopted. The student should be able to provide working drawings of actual parts.

TEXT BOOKS:

1. Machine Drawing by / Bhattacharyya / Oxford
2. Machine Drawing with Auto CAD / Goutham Pohit, Goutam Ghosh / Pearson

REFERENCE BOOKS:

1. Machine Drawing / Ajeet Singh / Mc Graw Hill
2. Machine Drawing / N.D. Bhat / Charotar



All JNTU World
Get The Most Out Of Imagineering

All JNTU World

ME405ES: MANUFACTURING PROCESS

B.Tech. II Year II Sem.

L T/P/D C
3 0/0/0 3

Pre-requisites: Basic Mechanical Engineering, Engineering Graphics

Course Objectives:

- To teach the process-level dependence of manufacturing systems through tolerances
- To expose the students to a variety of manufacturing processes including their typical use and capabilities.
- To teach the important effects that manufacturing processes may have on the material properties of the processed part with a focus on the most common processes.
- To teach the thermal and mechanical aspects, such as force, stress, strain, and temperature, of the most common processes.
- To provide a technical understanding of common processes to aid in appropriate process selection for the material and required tolerances
- To provide a technical understanding of common processes to aid in appropriate material selection for a predetermined process.

Course Outcomes: Understand the idea for selecting materials for patterns. Types and allowances of patterns used in casting and analyze the components of moulds. Design core, core print and gating system in metal casting processes Understand arc, gas, solid state and resistance welding processes. Develop process-maps for metal forming processes using plasticity principles. Identify the effect of process variables to manufacture defect free products.

UNIT – I

Casting: Steps involved in making a casting – Advantage of casting and its applications; Patterns - Pattern making, Types, Materials used for patterns, pattern allowances and their construction; Properties of moulding sands. Methods of Melting - Crucible melting and cupola operation – Defects in castings; Casting processes – Types – Sand moulding, Centrifugal casting, die-casting, Investment casting, shell moulding; Principles of Gating – Requirements – Types of gates, Design of gating systems – Riser – Function, types of Riser and Riser design. Solidification of casting – Solidification of pure metal – Nucleation and grain growth, casting design considerations

UNIT – II

Welding: Classification – Types of welds and welded joints; Gas welding - Types, oxy-fuel gas cutting – standard time and cost calculations. Arc welding, forge welding, submerged arc welding, Resistance welding, Thermit welding.

UNIT – III

Inert Gas Welding _ TIG Welding, MIG welding, Friction welding, induction welding, explosive welding, Laser Welding; Soldering and Brazing; Heat affected zone in welding. Welding defects – causes and remedies; destructive and non- destructive testing of welds.

UNIT – IV

Hot working, cold working, strain hardening, recovery, recrystallisation and grain growth. Rolling fundamentals – theory of rolling, types of Rolling mills and products. Forces in rolling and power requirements Stamping, forming and other cold working processes. Blanking and piercing – Bending and forming – Drawing and its types – wire drawing and Tube drawing – coining – Hot and cold spinning. Types of presses and press tools. Forces and power requirement in the above operations.

UNIT – V

Extrusion of Metals: Basic extrusion process and its characteristics. Hot extrusion and cold extrusion - Forward extrusion and backward extrusion – Impact extrusion – Extruding equipment – Tube extrusion and pipe making, Hydrostatic extrusion. Forces in extrusion

Forging Processes: Forging operations and principles – Tools – Forging methods – Smith forging, Drop Forging – Roll forging – Forging hammers: Rotary forging – forging defects – cold forging, swaging, Forces in forging operations.

TEXT BOOKS:

1. Manufacturing Technology / P.N. Rao Vol.1 & 2 / Mc Graw Hill
2. Manufacturing Engineering & Technology / Serope Kalpakjian / Steven R. Schmid / Pearson

REFERENCE BOOKS:

1. Metal Casting / T.V Ramana Rao / New Age
2. Production Technology / G. Thirupathi Reddy / Scitech

SM405MS : BUSINESS ECONOMICS AND FINANCIAL ANALYSIS

B.Tech. II Year II Sem.

L T/P/D C
3 0/0/0 3

Course Objective: To learn the basic Business types, impact of the Economy on Business and Firms specifically. To analyze the Business from the Financial Perspective.

Course Outcome: The students will understand the various Forms of Business and the impact of economic variables on the Business. The Demand, Supply, Production, Cost, Market Structure, Pricing aspects are learnt. The Students can study the firm's financial position by analysing the Financial Statements of a Company.

UNIT – I

Introduction to Business and Economics:

Business: Structure of Business Firm, Theory of Firm, Types of Business Entities, Limited Liability Companies, Sources of Capital for a Company, Non-Conventional Sources of Finance.

Economics: Significance of Economics, Micro and Macro Economic Concepts, Concepts and Importance of National Income, Inflation, Money Supply in Inflation, Business Cycle, Features and Phases of Business Cycle. Nature and Scope of Business Economics, Role of Business Economist, Multidisciplinary nature of Business Economics.

UNIT – II

Demand and Supply Analysis:

Elasticity of Demand: Elasticity, Types of Elasticity, Law of Demand, Measurement and Significance of Elasticity of Demand, Factors affecting Elasticity of Demand, Elasticity of Demand in decision making, Demand Forecasting: Characteristics of Good Demand Forecasting, Steps in Demand Forecasting, Methods of Demand Forecasting.

Supply Analysis: Determinants of Supply, Supply Function & Law of Supply.

UNIT - III

Production, Cost, Market Structures & Pricing:

Production Analysis: Factors of Production, Production Function, Production Function with one variable input, two variable inputs, Returns to Scale, Different Types of Production Functions.

Cost analysis: Types of Costs, Short run and Long run Cost Functions.

Market Structures: Nature of Competition, Features of Perfect competition, Monopoly, Oligopoly, and Monopolistic Competition.

Pricing: Types of Pricing, Product Life Cycle based Pricing, Break Even Analysis, and Cost Volume Profit Analysis.

UNIT - IV

Financial Accounting: Accounting concepts and Conventions, Accounting Equation, Double-Entry system of Accounting, Rules for maintaining Books of Accounts, Journal, Posting to Ledger, Preparation of Trial Balance, Elements of Financial Statements, Preparation of Final Accounts.

UNIT -V

Financial Analysis through Ratios: Concept of Ratio Analysis, Liquidity Ratios, Turnover Ratios, Profitability Ratios, Proprietary Ratios, Solvency, Leverage Ratios (simple problems). Introduction to Fund Flow and Cash Flow Analysis (simple problems).

TEXT BOOKS:

1. D. D. Chaturvedi, S. L. Gupta, Business Economics - Theory and Applications, International Book House Pvt. Ltd. 2013.
2. Dhanesh K Khatri, Financial Accounting, Tata McGraw Hill, 2011.
3. Geethika Ghosh, Piyali Gosh, Purba Roy Choudhury, Managerial Economics, 2e, Tata McGraw Hill Education Pvt. Ltd. 2012.

REFERENCES:

1. Paresh Shah, Financial Accounting for Management 2e, Oxford Press, 2015.
2. S. N. Maheshwari, Sunil K Maheshwari, Sharad K Maheshwari, Financial Accounting, 5e, Vikas Publications, 2013.

All JNTU World
Get The Most Out Of Imagineering

ME406ES: KINEMATICS AND DYNAMICS LAB

B.Tech. II Year II Sem.

L T/P/D C
0 0/3/0 2

Pre-requisites:

Prerequisites for the graduate-level course are Kinematics, Dynamics, differential equations, motion simulation, displacement, velocity, acceleration, force, torque, power, Newton's motion laws, vibration, Gyroscopic Effect, Cams, Bearings.

Course Objectives:

The objective of the lab is to understand the kinematics and dynamics of mechanical elements such as linkages, gears, cams and learn to design such elements to accomplish desired motions or tasks.

Course Outcomes: Upon successful completion of this lab, students should be able to:

- Understand types of motion
- Analyze forces and torques of components in linkages
- Understand static and dynamic balance
- Understand forward and inverse kinematics of open-loop mechanisms

Experiments: (A Minimum of 10 experiments are to be conducted)

1. To determine the state of balance of machines for primary and secondary forces
2. To determine the frequency of torsional vibration of a given rod
3. Determine the effect of varying mass on the centre of sleeve in porter and proell governor
4. Find the motion of the follower if the given profile of the cam
5. The balance masses statically and dynamically for single rotating mass systems
6. Determine the critical speed of a given shaft for different n-conditions
7. For a simple pendulum determine time period and its natural frequency
8. For a compound pendulum determine time period and its natural frequency
9. Determine the effect of gyroscope for different motions
10. Determine time period, amplitude and frequency of undamped free longitudinal vibration of single degree spring mass systems.
11. Determine the pressure distribution of lubricating oil at various load and speed of a Journal bearing.
12. Determine time period, amplitude and frequency of damped free longitudinal vibration of single degree spring mass systems

ME407ES: FLUID MECHANICS AND HYDRAULIC MACHINES LAB

B.Tech. II Year II Sem.

L T/P/D C
0 0/3/0 2

Course Objectives:

1. To understand the basic principles of fluid mechanics.
2. To identify various types of flows.
3. To understand boundary layer concepts and flow through pipes.
4. To evaluate the performance of hydraulic turbines.
5. To understand the functioning and characteristic curves of pumps.

Course Outcomes:

1. Able to explain the effect of fluid properties on a flow system.
2. Able to identify type of fluid flow patterns and describe continuity equation.
3. To analyze a variety of practical fluid flow and measuring devices and utilize fluid mechanics principles in design.
4. To select and analyze an appropriate turbine with reference to given situation in power plants.
5. To estimate performance parameters of a given Centrifugal and Reciprocating pump.
6. Able to demonstrate boundary layer concepts

List of Experiments:

1. Impact of jets on Vanes.
2. Performance Test on Pelton Wheel.
3. Performance Test on Francis Turbine.
4. Performance Test on Kaplan Turbine.
5. Performance Test on Single Stage Centrifugal Pump.
6. Performance Test on Multi Stage Centrifugal Pump.
7. Performance Test on Reciprocating Pump.
8. Calibration of Venturimeter.
9. Calibration of Orifice meter.
10. Determination of friction factor for a given pipe line.
11. Determination of loss of head due to sudden contraction in a pipeline.
12. Verification of Bernoulli's Theorems

Note: Any 10 of the above 12 experiments are to be conducted.

ME408ES: MANUFACTURING PROCESS LAB

B.Tech. II Year II Sem.

L T/P/D C
0 0/3/0 2

Pre-requisites: Manufacturing Technology

Course Objectives:

- Know about the basic Physical, Chemical Properties of materials
- Explain why some material(s) are better to be used in a product for given design requirements
- Learn the basic operation of various manufacturing processes
- Learn how various products are made using traditional, non-traditional, or Electronics manufacturing processes
- Design simple process plans for parts and products
- Understand how process conditions are set for optimization of production
- Learn how CNC machines work
- Write and execute CNC machining programs to cut parts on a milling machine
- Measure a given manufactured part to evaluate its size, tolerances and surface finish
- Design and fabricate a simple product

Course Outcomes: Understanding the properties of moulding sands and pattern making. Fabricate joints using gas welding and arc welding. Evaluate the quality of welded joints. Basic idea of press working tools and performs moulding studies on plastics.

Minimum of 12 Exercises need to be performed

I. Metal Casting Lab:

1. Pattern Design and making - for one casting drawing.
2. Sand properties testing - Exercise -for strengths, and permeability – 1
3. Moulding Melting and Casting - 1 Exercise

II. Welding Lab:

1. ARC Welding Lap & Butt Joint - 2 Exercises
2. Spot Welding - 1 Exercise
3. TIG Welding - 1 Exercise
4. Plasma welding and Brazing - 2 Exercises
(Water Plasma Device)

III. Mechanical Press Working:

1. Blanking & Piercing operation and study of simple, compound and progressive press tool.
2. Hydraulic Press: Deep drawing and extrusion operation.
3. Bending and other operations

IV. Processing Of Plastics

1. Injection Moulding
2. Blow Moulding

REFERENCE BOOK:

1. Dictionary of Mechanical Engineering – G.H.F. Naylor, Jaico Publishing House.

MC400ES: ENVIRONMENTAL SCIENCE & TECHNOLOGY

B.Tech. II Year II Sem.

L T/P/D C
3 0/3/0 0

Course Objectives:

- Understanding the importance of ecological balance for sustainable development.
- Understanding the impacts of developmental activities and mitigation measures
- Understanding the environmental policies and regulations

Course Outcomes:

Based on this course, the Engineering graduate will understand /evaluate / develop technologies on the basis of ecological principles and environmental regulations which in turn helps in sustainable development

UNIT - I

Ecosystems: Definition, Scope and Importance of ecosystem. Classification, structure and function of an ecosystem, Food chains, food webs and ecological pyramids. Flow of energy, Biogeochemical cycles, Bioaccumulation, Biomagnification, ecosystem value, services and carrying capacity, Field visits.

UNIT - II

Natural Resources: Classification of Resources: Living and Non-Living resources, **water resources:** use and over utilization of surface and ground water, floods and droughts, Dams: benefits and problems. **Mineral resources:** use and exploitation, environmental effects of extracting and using mineral resources, **Land resources:** Forest resources, **Energy resources:** growing energy needs, renewable and non renewable energy sources, use of alternate energy source, case studies.

UNIT - III

Biodiversity And Biotic Resources: Introduction, Definition, genetic, species and ecosystem diversity. Value of biodiversity; consumptive use, productive use, social, ethical, aesthetic and optional values. India as a mega diversity nation, Hot spots of biodiversity. Field visit. Threats to biodiversity: habitat loss, poaching of wildlife, man-wildlife conflicts; conservation of biodiversity: In-Situ and Ex-situ conservation. National Biodiversity act.

UNIT - IV

Environmental Pollution and Control Technologies: Environmental Pollution: Classification of pollution, **Air Pollution:** Primary and secondary pollutants, Automobile and Industrial pollution, Ambient air quality standards. **Water pollution:** Sources and types of pollution, drinking water quality standards. **Soil Pollution:** Sources and types, Impacts of modern agriculture, degradation of soil. **Noise Pollution:** Sources and Health hazards, standards, **Solid waste:** Municipal Solid Waste management, composition and characteristics

of e-Waste and its management. **Pollution control technologies:** Wastewater Treatment methods: Primary, secondary and Tertiary.

Overview of air pollution control technologies, Concepts of bioremediation. **Global Environmental Problems and Global Efforts:** Climate change and impacts on human environment. Ozone depletion and Ozone depleting substances (ODS). Deforestation and desertification. International conventions / Protocols: Earth summit, Kyoto protocol and Montréal Protocol.

UNIT - V

Environmental Policy, Legislation & EIA: Environmental Protection act, Legal aspects Air Act- 1981, Water Act, Forest Act, Wild life Act, Municipal solid waste management and handling rules, biomedical waste management and handling rules, hazardous waste management and handling rules. EIA: EIA structure, methods of baseline data acquisition. Overview on Impacts of air, water, biological and Socio-economical aspects. Strategies for risk assessment, Concepts of Environmental Management Plan (EMP). **Towards Sustainable Future:** Concept of Sustainable Development, Population and its explosion, Crazy Consumerism, Environmental Education, Urban Sprawl, Human health, Environmental Ethics, Concept of Green Building, Ecological Foot Print, Life Cycle assessment (LCA), Low carbon life style.

TEXT BOOKS:

1. Textbook of Environmental Studies for Undergraduate Courses by Erach Bharucha for University Grants Commission.
2. Environmental Studies by R. Rajagopalan, Oxford University Press.

REFERENCE BOOKS:

1. Environmental Science: towards a sustainable future by Richard T. Wright. 2008 PHL Learning Private Ltd. New Delhi.
2. Environmental Engineering and science by Gilbert M. Masters and Wendell P. Ela .2008 PHI Learning Pvt. Ltd.
3. Environmental Science by Daniel B. Botkin & Edward A. Keller, Wiley INDIA edition.
4. Environmental Studies by Anubha Kaushik, 4th Edition, New age international publishers.
5. Text book of Environmental Science and Technology - Dr. M. Anji Reddy 2007, BS Publications.